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21 - 24 NOV

# EGCR Initiatives

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Wintershall Dea AG, Germany



Enhanced Oil Recovery



wintershall dea



# EGCR INITIATIVES

*EGCR Definition*

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## ENHANCED GAS/CONDENSATE RECOVERY (EGCR)

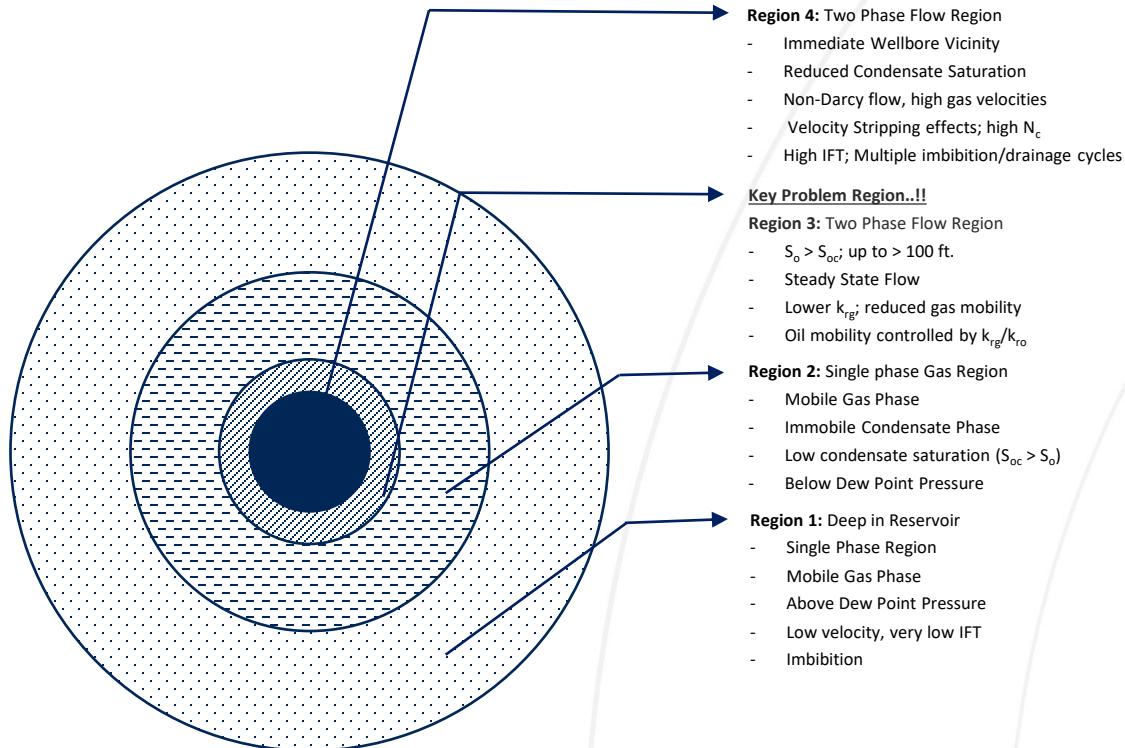
*Application of low-cost technology in gas condensate reservoirs to remediate or avoid Condensate Blockage and Enhance the Gas and Condensate Recovery.*



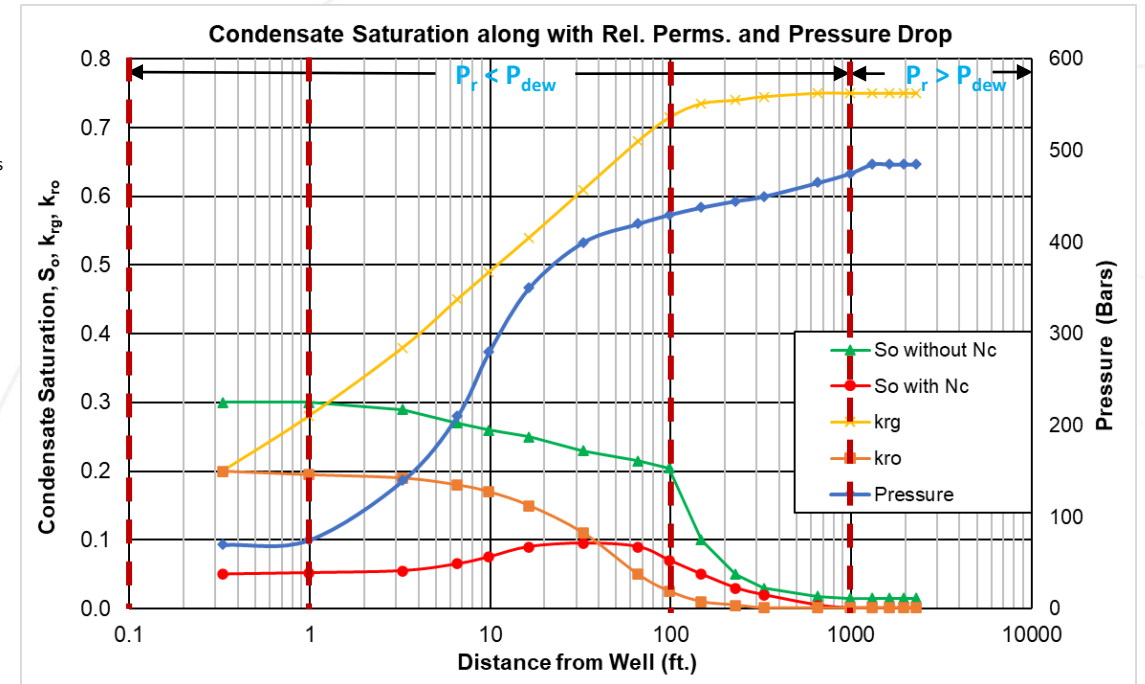
# EGCR INITIATIVES

## Condensate Blockage: Problem Statement

- Condensate dropout and blockage occurs when  $P_r$  or  $P_{wf} < P_{dew}$
- Impacts gas well PI (deliverability) for both gas and condensate
- Maximum pressure drawdown occurs close to wellbore, maximum condensate dropout and blockage..!!



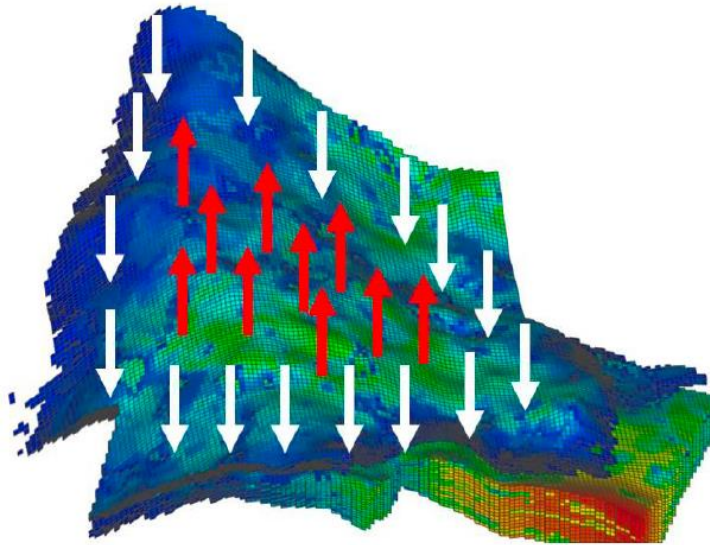
Regions around the Wellbore



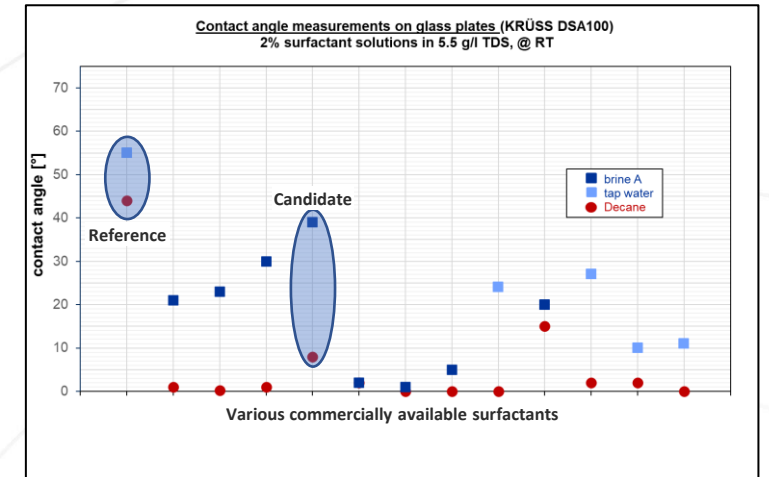
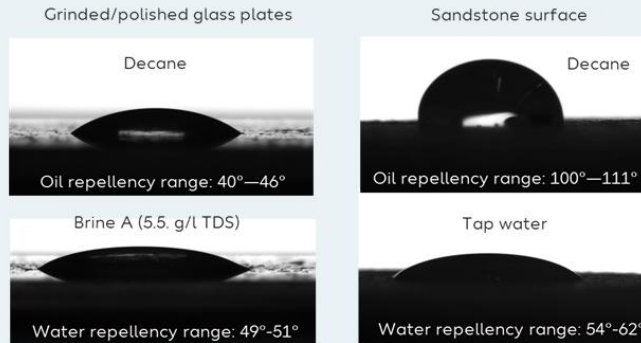
# EGCR INITIATIVES

## Screened Technologies

- Mitigation Options such as **Gas Cycling, Gas Injection** and **Wettability Altering Surfactants** evaluated



### 3M surfactant as Benchmark Product



### Gas Injection

- Huff'n'Puff application
- Dry gas injection
- Promising short-term results
- High operational effort
- Not economically viable

### WAS results based on:

- Contact Angle Measurements
- Imbibition Test, Drainage Test
- Commercial Availability
- Environmental Aspects

- Screened over **20** commercial chemical formulations
- Good contact angles (CA) for water measured, no effect on oil
- No suitable surfactant found**



# EGCR INITIATIVES

## Focus on Nanofluids

### › What has been done ?

- Assessment of Nanofluids & alternate chemical systems
- Seven different formulation tested till date

### › Treatment Type:

- Huff'n'Puff Injection in target wells (well squeeze)

### › Mechanism:

- Adsorption and wettability alteration

### › Selection Criteria:

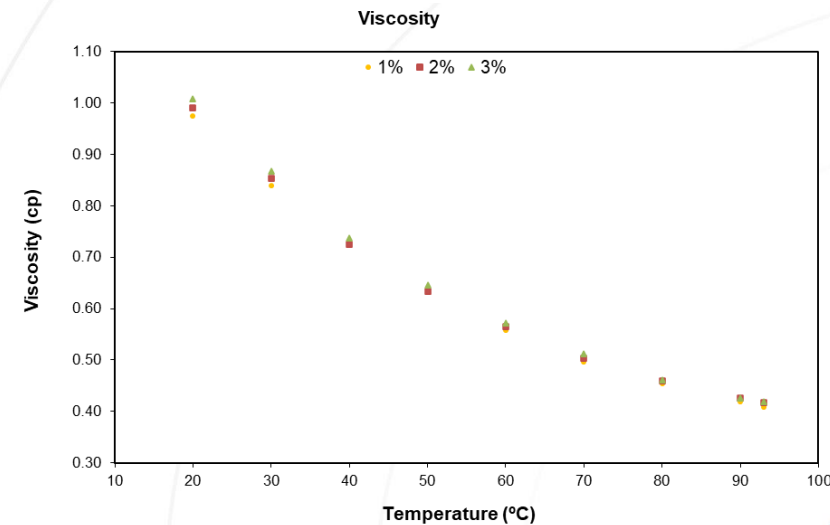
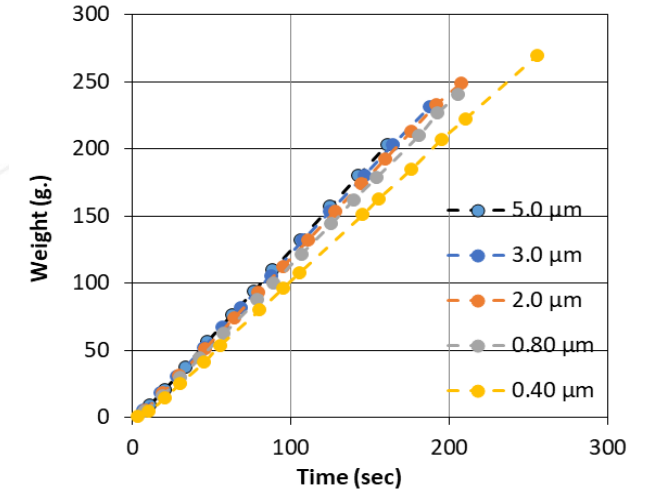
- Long-term durability (high chemical and thermal stability)
- Low operational implementation effort
- Mostly cost effective and short pay-out time
- Commercial Availability and Environmental Aspects

### › Key Characteristics:

- Solvent based chemical system
- PFOA and PFOS free chemical formulation
- Excellent Filterability, F.R. = 1 using 0.4 $\mu$ m polycarbonate filters

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## Qualification of Nanofluids

### › How was it done ?

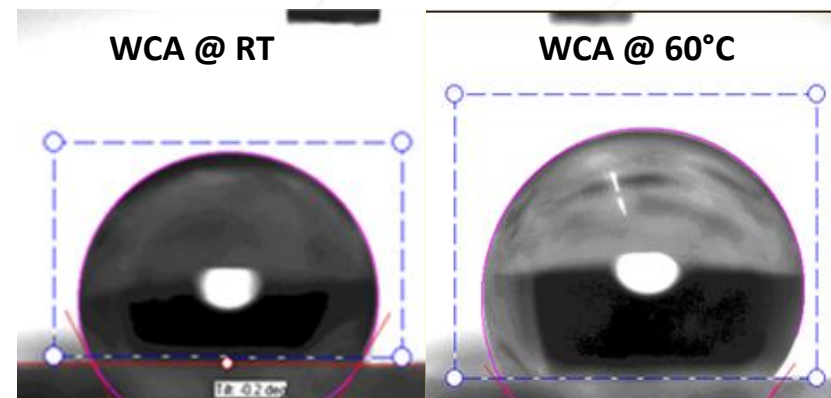
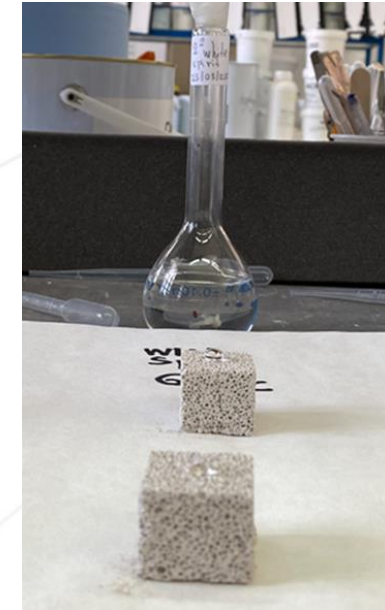
- Using outcrop cores (Berea) and model condensate systems
- Contact angle (CA) experiments performed on clastic rock samples
- Imbibition and drainage experiments performed on mini plugs
- Screening potential evaluated by 3D imaging analysis (using Digital Rock Technology)
- Proof of modified rel. perm. effect after treatment from HPHT experiments
- Standard corefloods to analyse impact of influencing parameters, e.g.,  $S_{wi}$
- Results incorporated into full field simulation models; treatment impact assessed

### › What was the outcome ?

- Product 'N' showed promising results during all the different evaluations
- Robust business case validating the treatment concept

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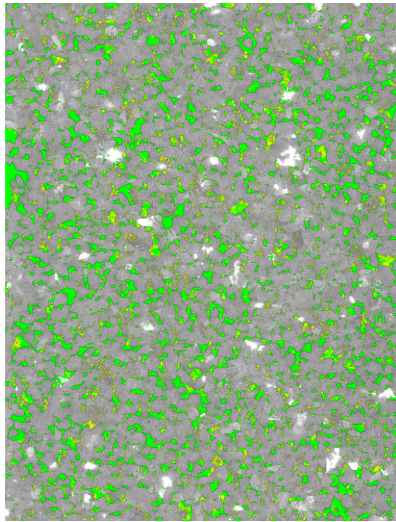
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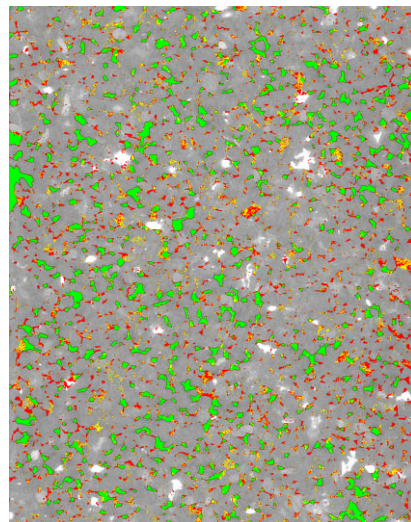
# EGCR INITIATIVES

## Digital Rocks – Image Analysis

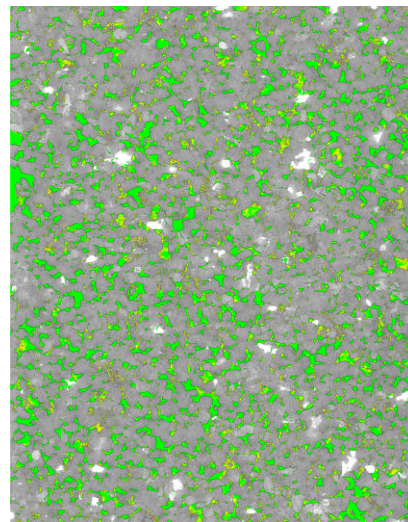
- Wettability change in Berea: Successful product ‘N’ treatment in “remedial” and “preventive” mode
- Residual gas saturation during forced imbibition lower than for untreated state
- Significantly higher gas(air) saturation after secondary drainage compared to untreated state



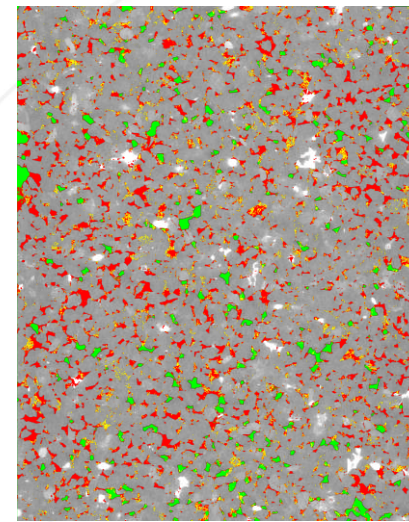
Untreated State



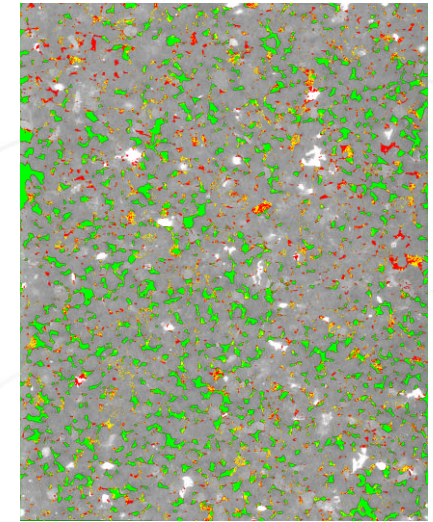
Spontaneous imbibition of oil - **untreated**



Spontaneous imbibition of oil - **treated**



Forced imbibition of oil by centrifuging



Secondary drainage of oil by air using centrifuging – **treated**

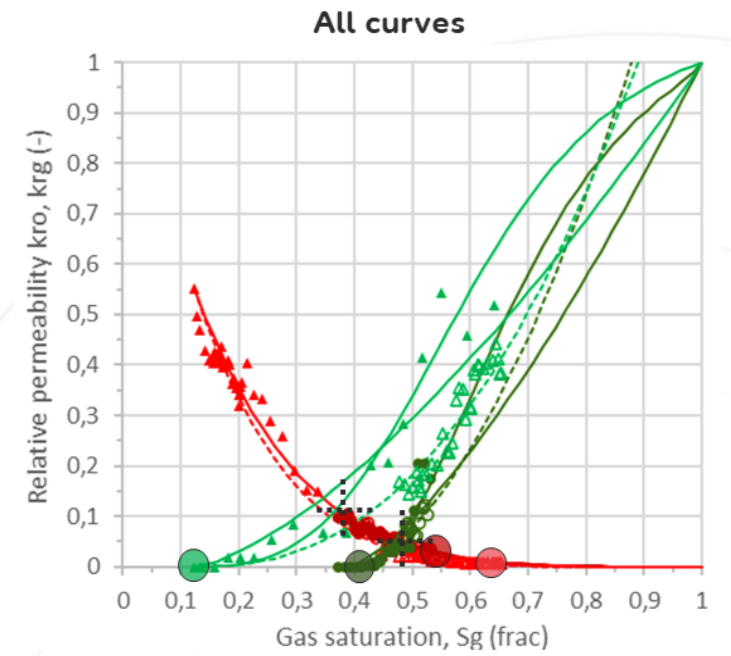
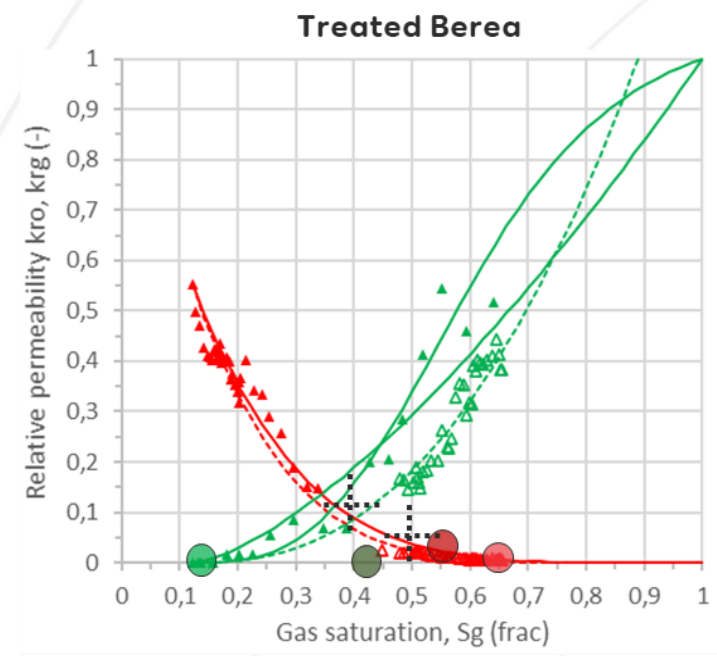
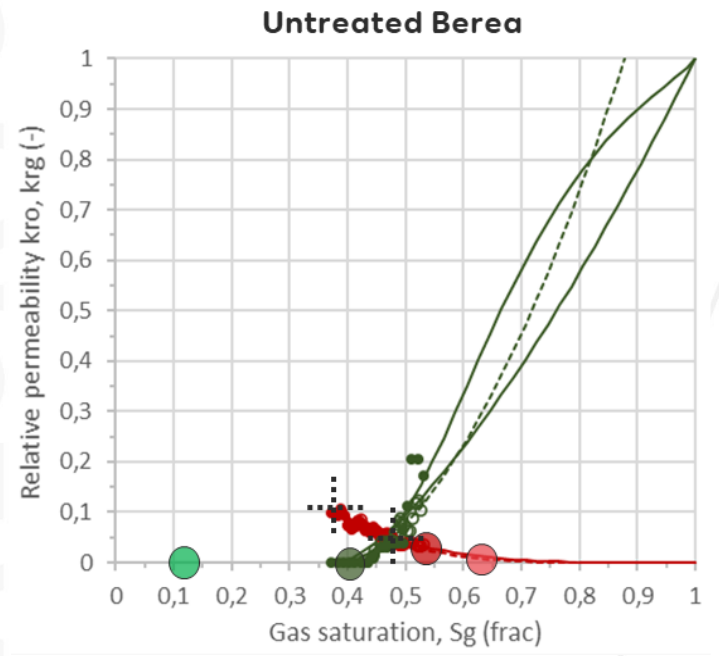
 Gas     Oil     Microporous

# EGCR INITIATIVES

## Digital Rocks – Relative Permeability Curves

- Calculated relative permeability curves from image analysis
- The simulation indicates gas flow at lower gas saturations
- Condensate flow is shifted to higher gas saturations
- The shifted crossover points also show the wettability change due to the treatment

- Gas – untreated
- Gas – treated
- Oil – untreated
- Oil – treated



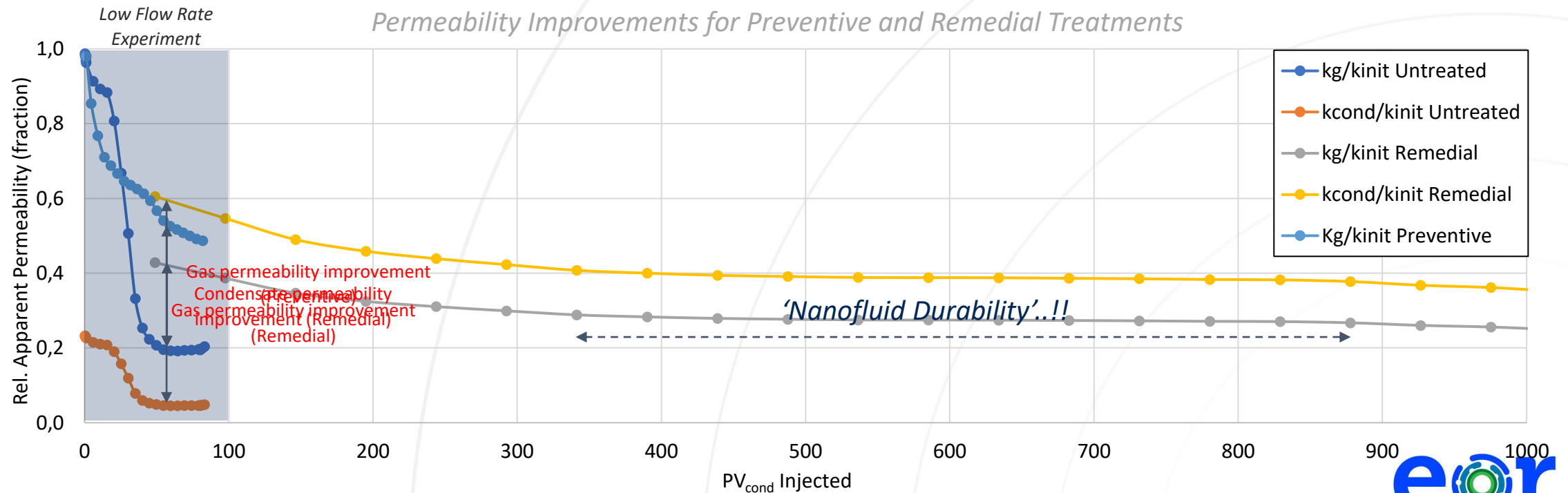
IEA EOR TCP



# EGCR INITIATIVES

## HPHT Flooding Results

- Outcrop core material with permeabilities < 20 mD used (Oberkirchner sandstone)
- Synthetic condensate used, runs are conducted below the dew point
- HPHT experiments are run at **80 °C, 110 bars**
- Treatment in remedial mode enhances condensate permeability by a factor **3 to 4.5**
- Treated core exhibits about **2.5 times** higher gas permeability
- Treatment still effective after **12,000 PV** of gas/condensate injected

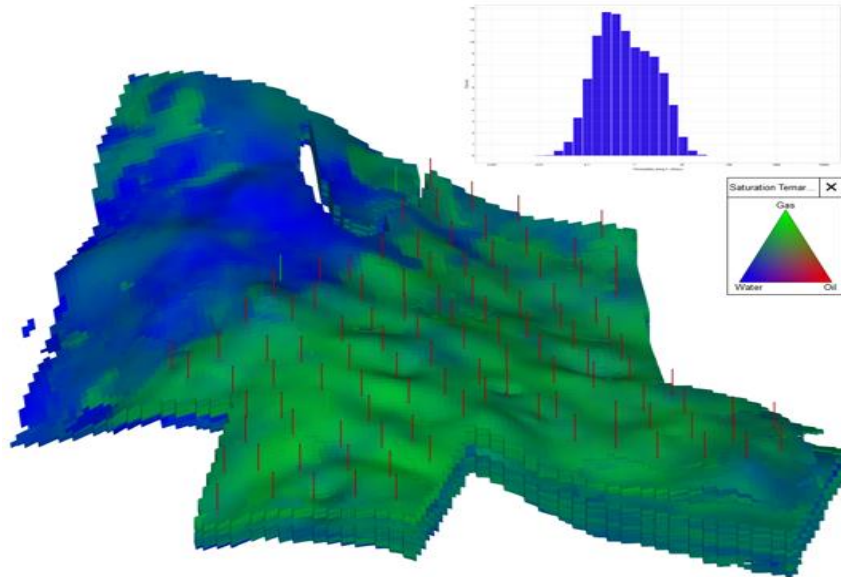


# EGCR INITIATIVES

## Field Candidates – Overview

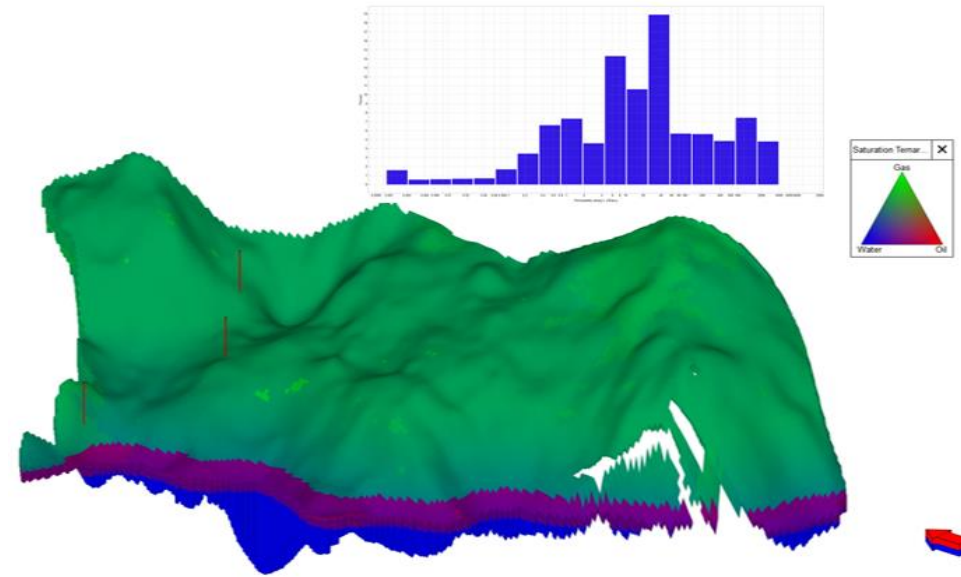
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### Field A

- Sandstone
- >10 years production history
- Initial reservoir pressure: 600 bar
- Dew point pressure: 527 bar
- Avg. porosity: 16%
- Avg. permeability: 1.2 mD
- GIIP: 215x Field B
- Liquid dropout: 11 %
- Wells: >100 (hydraulically fractured)
- CGR: 120 STB/MMSCF
- 344,111 active blocks
- 10 component EOS
- 200m grid blocks



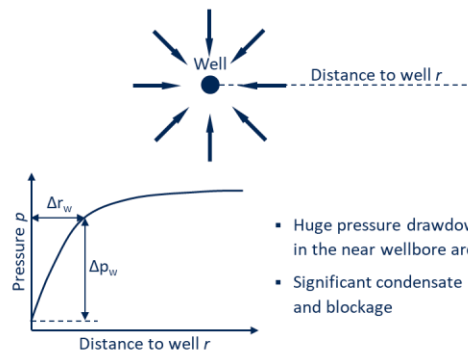
### Field B

- Sandstone
- Green field, not in production
- Initial reservoir pressure: 285 bar
- Dew point pressure: 285 bar
- Avg. porosity: 16%
- Avg. permeability: 166 mD
- Liquid dropout: 19 %
- Wells: 3
- CGR: 95 STB/MMSCF
- 323,529 active blocks
- 8 component EOS
- 25m grid blocks, 3 LGRs

# EGCR INITIATIVES

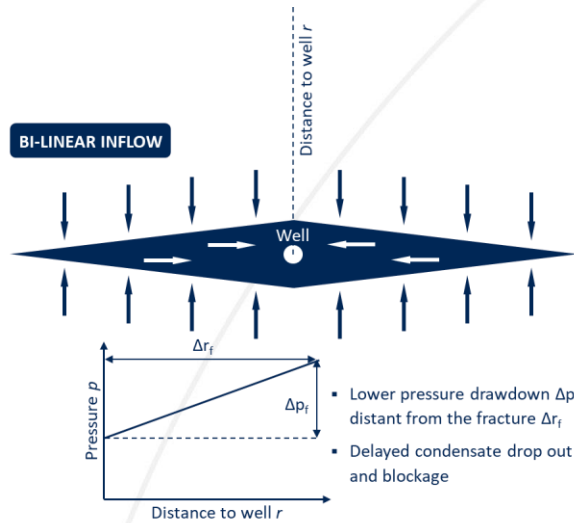
## Field Candidates – Challenges

### RADIAL INFLOW

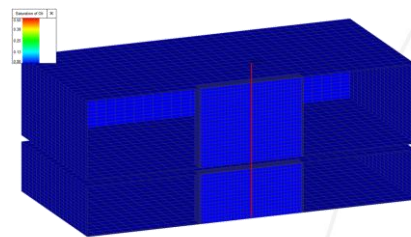


- Huge pressure drawdown  $\Delta p_w$  in the near wellbore area  $\Delta r_w$
- Significant condensate dropout and blockage

### BI-LINEAR INFLOW



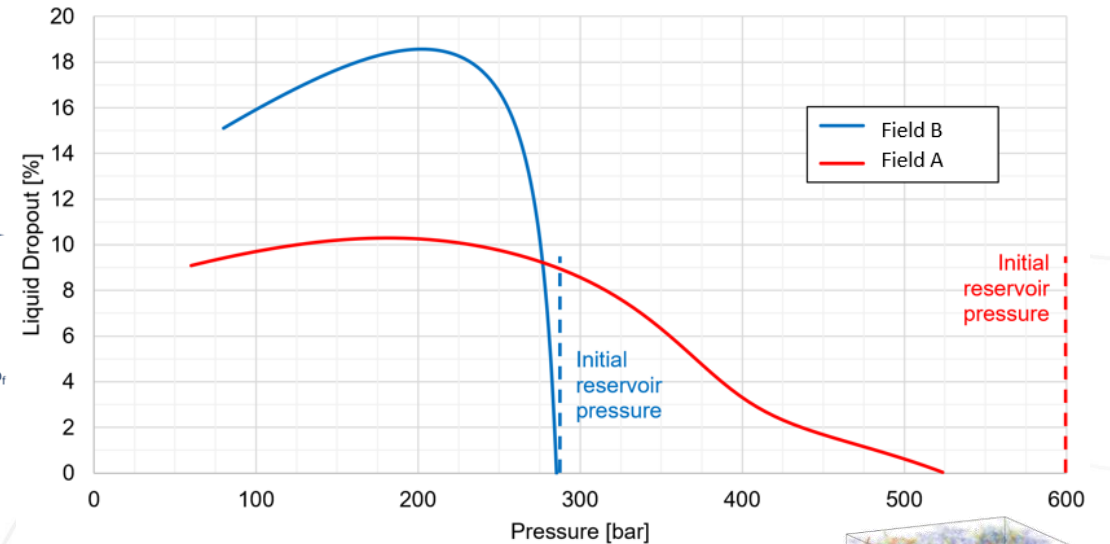
- Lower pressure drawdown  $\Delta p_f$  distant from the fracture  $\Delta r_f$
- Delayed condensate drop out and blockage



### Field A

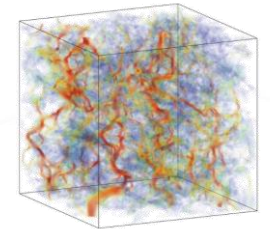
- Most wells hydraulically fractured → preventive measure for condensate blockage but proppant degradation over time unknown
- Coarse gridding and only implicit representation of fractures in full field model → potential underestimation of condensate blockage
- More than 100 wells → challenging screening for wells with high risk of condensate blockage

### Simulated Constant Volume Depletion



### Field B

- Green field = not much data available
- No reliable SCAL results → Digital Rocks analysis necessary
- Dew point pressure close to initial reservoir pressure → condensate dropout and blockage expected from start of production
- Limited condensate handling capacity, operational rescoping currently ongoing
- EWT discarded due to environmental concerns



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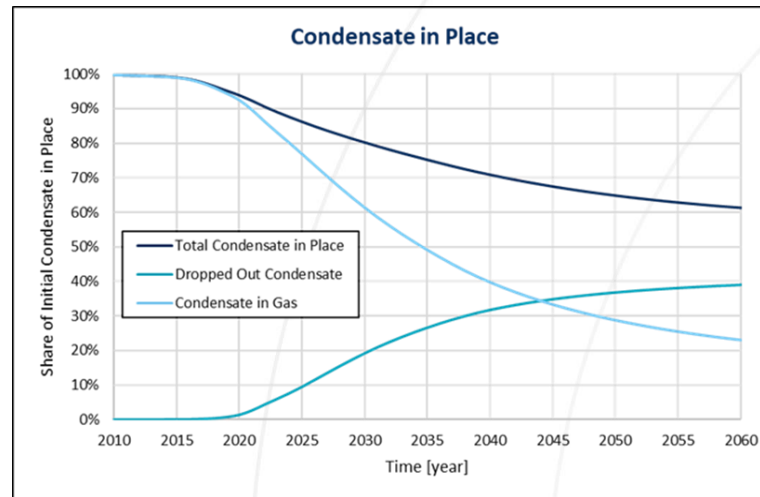
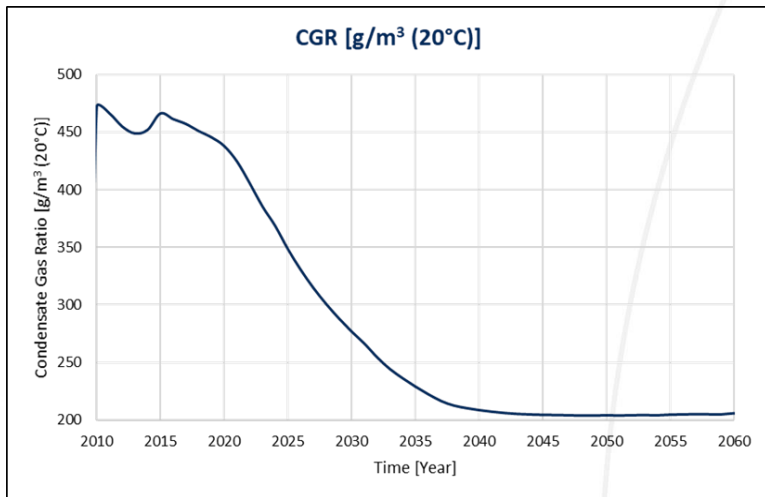
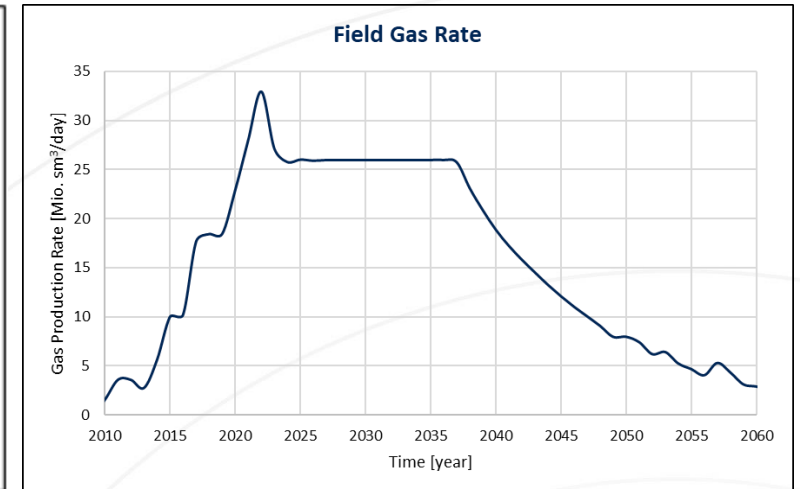
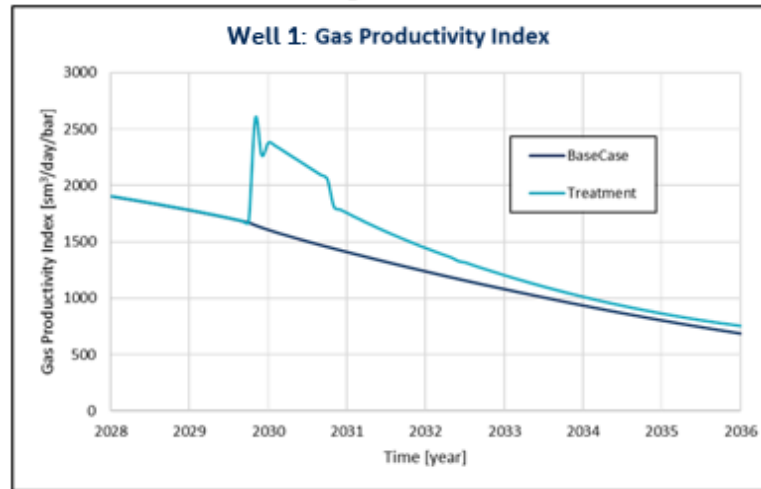
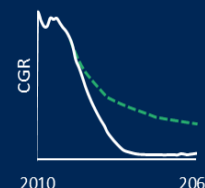
Field A – Solution Identification

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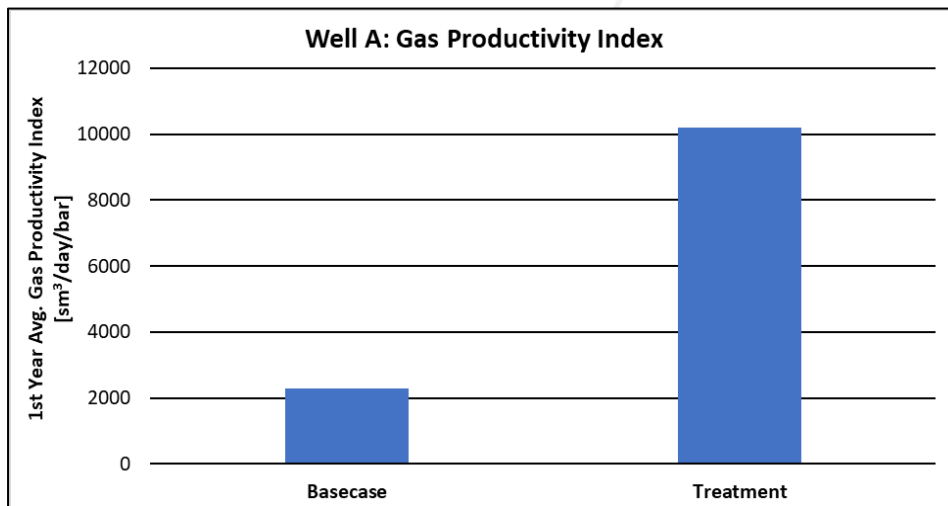
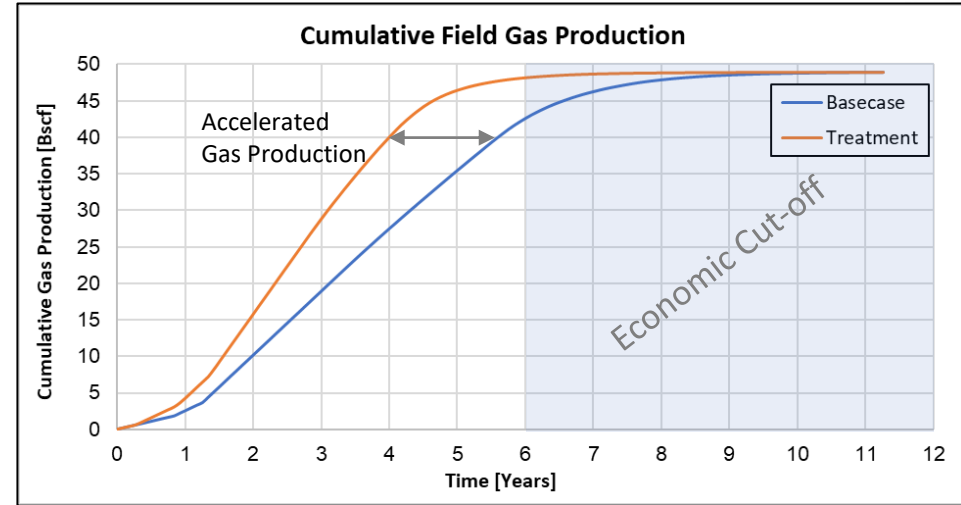
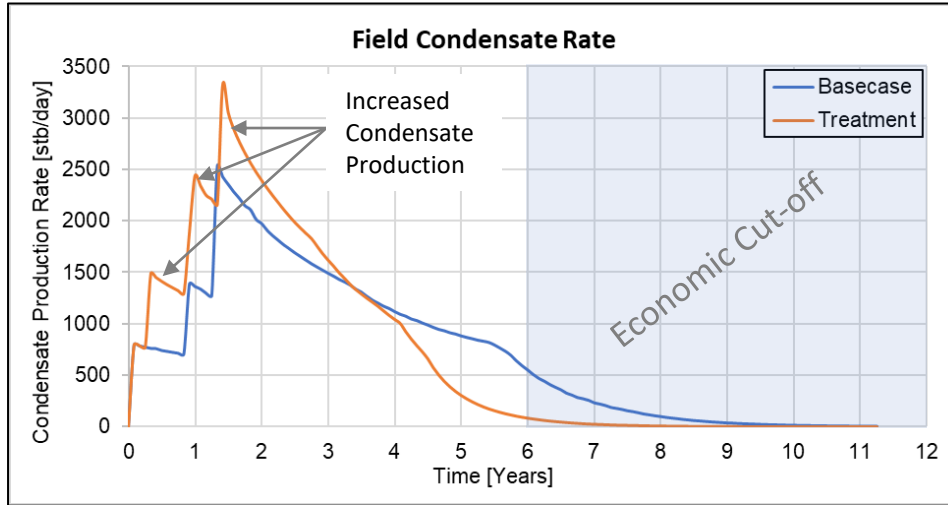
Provide a Solution to Restore Gas Productivity for Damaged Wells & Maintain Field Plateau Production

Provide a Solution to Enhance Condensate Production ASAP

# EGCR INITIATIVES

## Field B – Preliminary Results



### Field B

- Nanofluid treatment shows increased condensate production
- Accelerated gas production at constant drawdown after treatment
- 5-fold increase in gas well PI after treatment showing improvement potential

# EGCR INITIATIVES

## Summary and Conclusions

- Options for gas condensate mitigation using pressure maintenance and relative permeability change using surfactants were deemed unsuccessful. Commercially available alternative surfactants *did not meet expectations*
- Successful screening of different nanofluid formulations led to the *identification of a suitable nanofluid system* for gas condensate mitigation of WD assets
- Proof of concept w.r.to the *'do-ability'* of the nanofluid was *successfully demonstrated* using digital rocks technology, HPHT flooding and standard corefloods. *Significant improvement* in condensate and gas relative permeabilities were observed
- The possibility of condensate dropout and blockage in *'Field A'* was *successfully evaluated and de-risked* by the EGCR team. Plateau gas production until 2036 was forecasted and possibility to enhance the field condensate production was initiated
- A feasibility study for field pilot implementation is currently in progress for *'Field B'*. Preliminary simulation results obtained during the ongoing 'testing and validation' phase seem *promising* and *highlight the improvement potential* post treatment
- The next steps for pilot implementation w.r.to operational planning, monitoring and surveillance, procurement, logistics and HSEQ have already been initiated. The pilot is currently *envisaged to be implemented in the later half of 2023*
- Robust business cases validating *'cost effective'* treatment concept and *'short pay-out time'* for pilot implementation have been performed diligently

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# ITHANKS!

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Technology  
Collaboration  
Programme  
by IEA

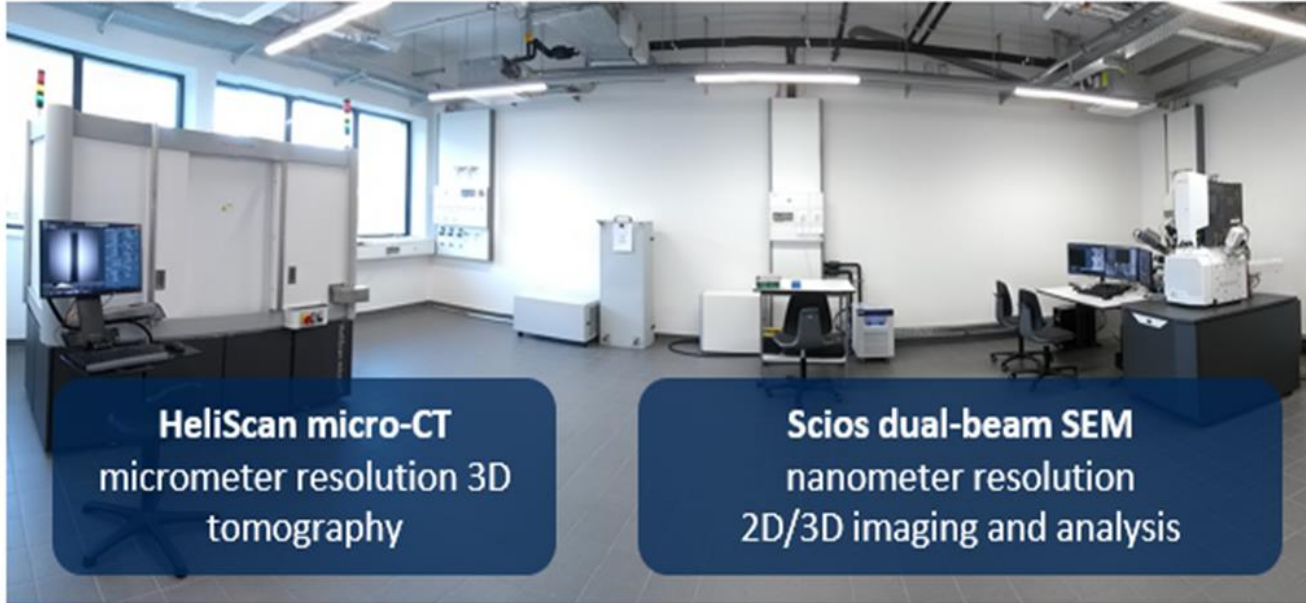
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Digital Rocks Technology: Workflow

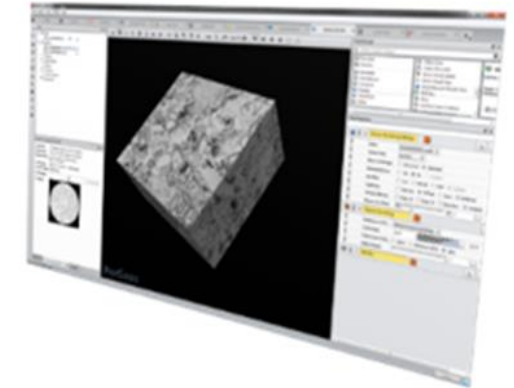
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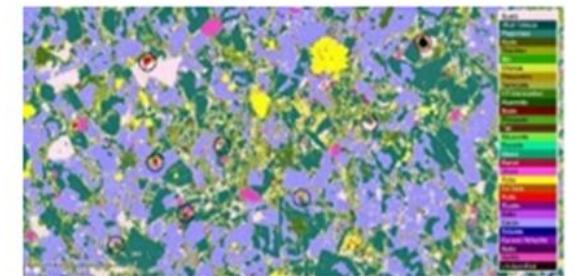


**HeliScan micro-CT**  
micrometer resolution 3D  
tomography

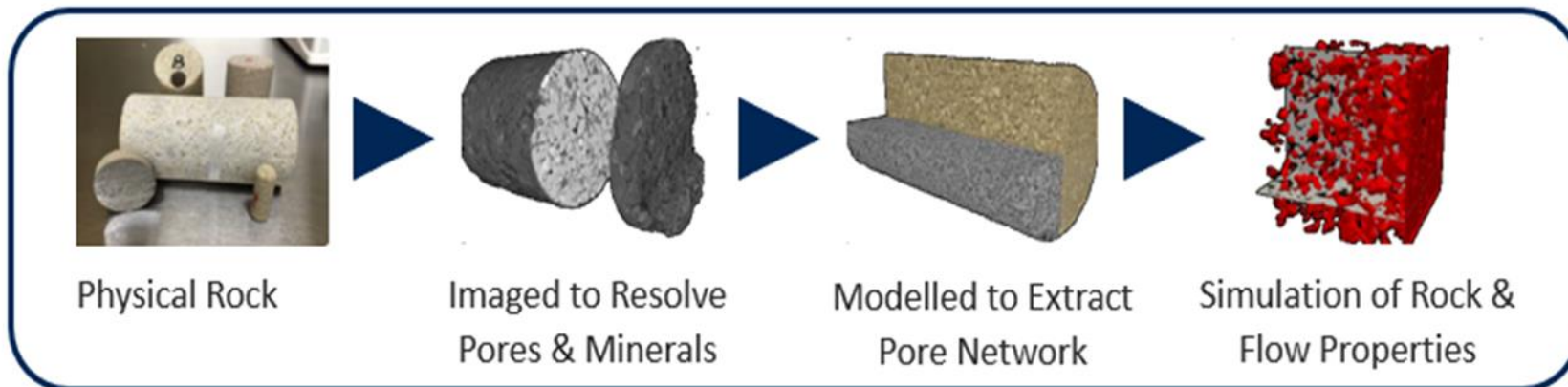
**Scios dual-beam SEM**  
nanometer resolution  
2D/3D imaging and analysis



**PerGeos/eCore**  
Data processing, visualization and  
analysis, digital RCA & SCAL



**Maps Mineralogy (QEMSCAN)**  
automated spatial mineralogy

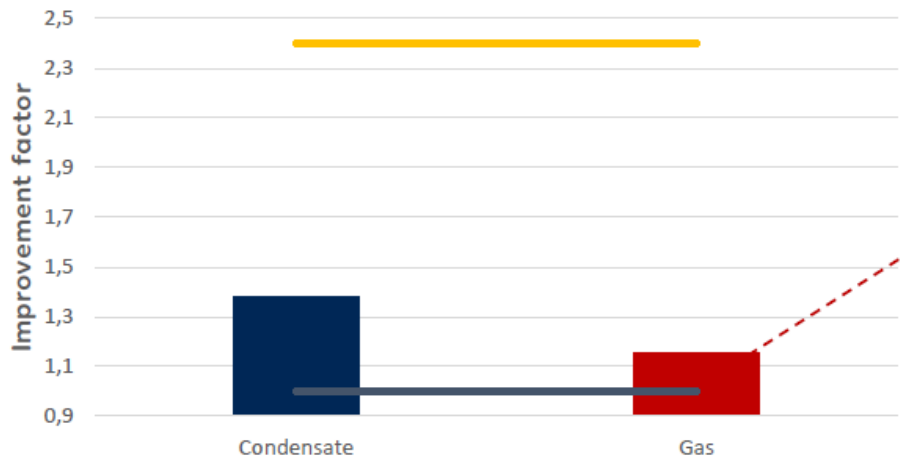




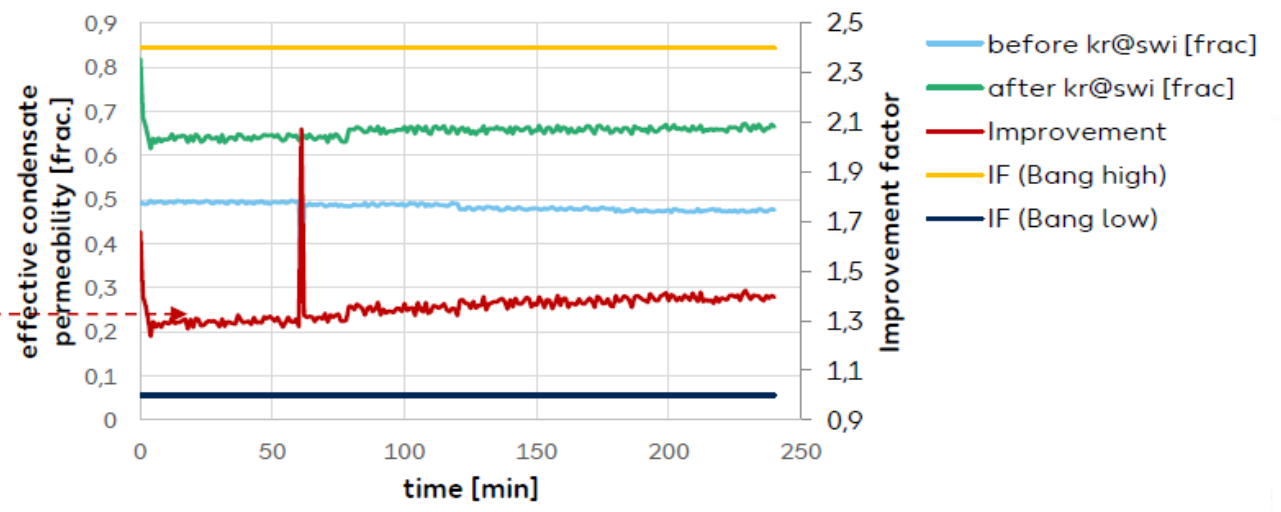
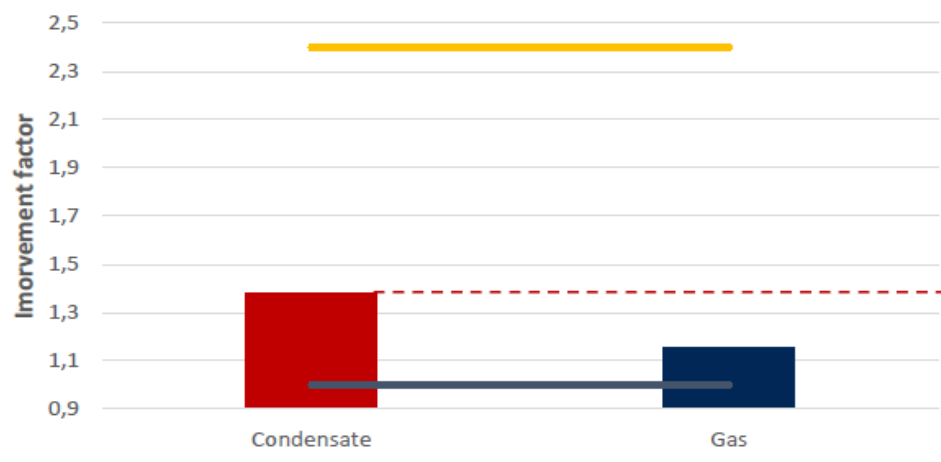
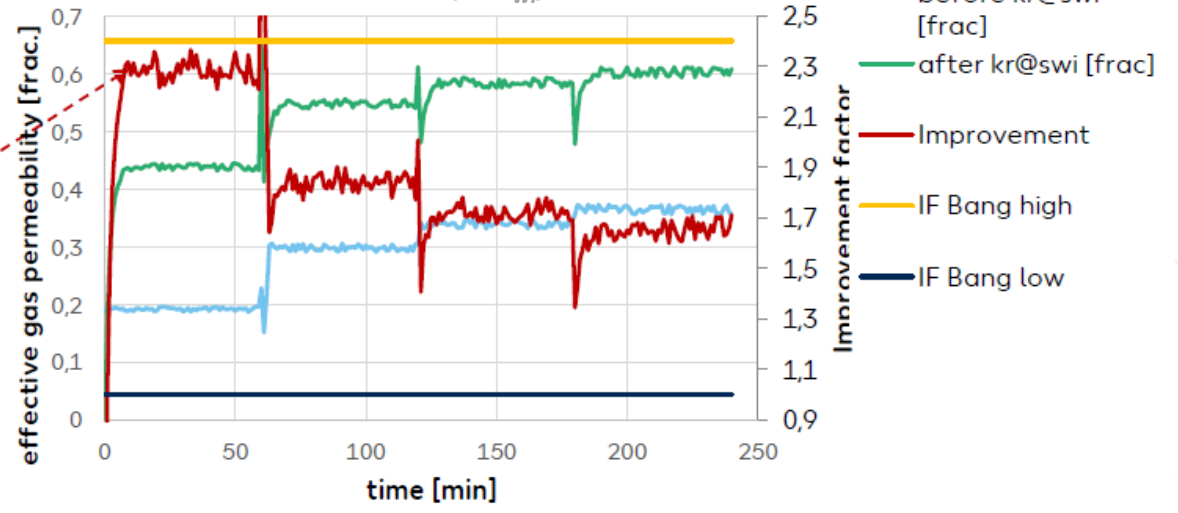
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Standard Corefloods – Impact of Influencing Parameters;  $S_{wi}$

Dry State



Wet State (@ $S_{wi}$ )



IEA EOR TCP